Introduction and overview
Selection guide

ABB offers ergonomic control devices that allow operators to safely control dangerous machinery.

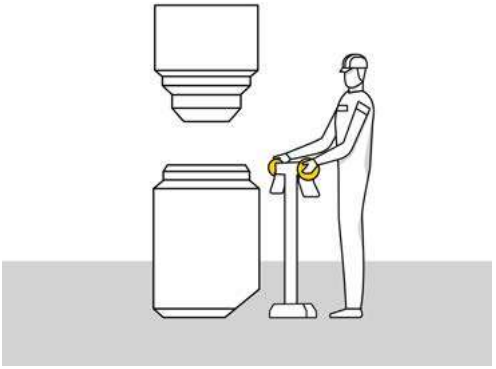
	Safeball	JSHD4	HD5
Image			
Type	One or two-hand control device	Tree-position device	Tree-position device
Description	Ergonomic and unique machine control	Ergonomic hold-to-run device with extra control buttons	Ergonomic hold-to-run device for food and beverage applications
Application	Mainly used in pairs as a two-hand control in applications where it must be ensured that the operator has his hands outside the hazardous area, e.g. for starting a press cycle.	Used during e.g. troubleshooting, test running and programming, in order to allow the operator to be inside the hazardous area without stopping the machine, while ensuring limited movement and stop in case of danger.	
Advantages	- Ergonomic design - Several grip possibilities - Flexible mounting - Two opposing buttons minimize the possibility to defeat	- Ergonomic shape and operation - Hand recognition prevents defeat - Easy connection with M12 connectors - Several models to suit multiple applications - Extra buttons for e.g. machine control	- Adapted and approved for use in food and beverage applications - Ergonomic shape and operation - Flashlight for inspection - Integrated emergency stop - Extra buttons for e.g. machine control

Introduction and overview

Selection orientation

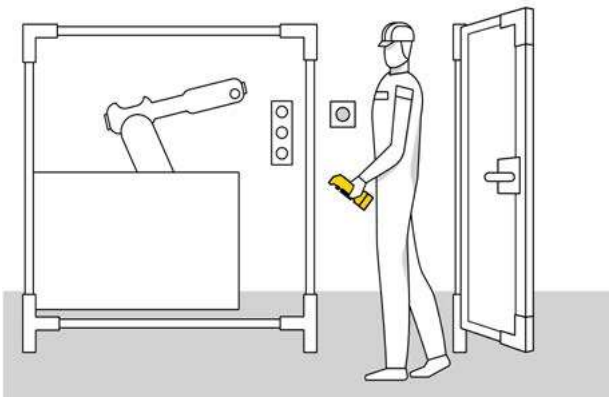
Different types of control devices

When to use a two-hand or one-hand control device
A two-hand control device is often used for machines with manual loading or unloading. The operator uses the two-hand control device to safely start a machine cycle. A two-hand control must be used with a safety control device that supervises that both buttons are pressed simultaneously, i.e. both hands are on the control and therefore outside the dangerous zone, in order to start the dangerous movement. An one-hand control device can be used in applications when the operator cannot reach the hazardous area with his/her free hand, or on less dangerous machines.



When to use a three-position device
A three-position device (or hold-to-run device) is used to allow a limited movement of the machine when the operator needs to be in the dangerous area without stopping the dangerous machine, for example during troubleshooting, test running or programming.

The operator pushes the larger black button to a middle position in order to allow a movement. In case of danger, the operator will either release the button or squeeze it to its bottom position and the machine will stop.



Standards
The safety distance of two-hand control devices should be calculated using EN ISO 13855.

When constructing a two-hand station for a machine, the standard EN 574 about functional aspects and principles for design needs to be followed.

One- and two-hand devices
Safeball™

Safeball™ is an ergonomic control device used for safe start and stop of machine cycles. Usually two Safeball™ are used together to form a two-hand control.

Safeball™ consists of a spherical ball containing two embedded push button switches, one on each side of the ball. Both buttons must be pressed in order to start and operate the machine. The risk of unintentional activation is thereby minimized and the device is simple and ergonomic to use.

When two Safeball™ are used in a two-hand device application, the operator must press all four push buttons simultaneously in order to operate the machine. If one or more of the buttons are released, a stop signal is given to the machine.

Optimum interface

Ergonomic design
The design of Safeball™ allows for comfort of use for all hand sizes and a great variety in gripping positions. And there is no need for shrouding top covers to prevent defeat, as there is for two-hand devices with standard push buttons.

Flexible mounting
With the JSM C5 mounting bracket, Safeball™ can be orientated in the most ergonomic position for the operator.

Safety and protection

Unique design
The unique design of Safeball™ combines the highest level of safety with the best ergonomics.

Highest safety level
Safeball™ provides the operator with a dual switching function and short-circuit supervision in each hand.

Applications and features
Safeball™

Applications

One-hand control device
One Safeball™ can be used as an ergonomic “hold to run” button, i.e. the movement is allowed as long as both push buttons on Safeball™ are pressed, usually when the operator cannot reach the hazardous area with his/her free hand, or on less dangerous machines. Safeball™ is a very practical one-hand control device since it is very easy to locate and activate.

Two-hand control device
A two-hand control device is often used for machines with manual loading or unloading. The operator uses the two-hand
control device to safely start a machine cycle. A two-hand control must be used with a safety control device that makes sure that both buttons are pressed simultaneously, i.e. both hands are on the control and therefore outside the dangerous zone, in order to start the dangerous movement. Using two Safeball™, it is easy to realize a custom two-hand device.

Features

Mounting methods
Safeball™ can be mounted in many different ways. It can be mounted on a table, on the machine, on a support or wherever suitable for ergonomic reasons. Safeball™ can be mounted in a fixed position or on a tilting and/or rotating support when used with a JSM C5. This flexibility in mounting enhances ergonomics and minimizes work-related musculoskeletal disorders.

When two Safeball™ are used as a two-hand device, no shrouding top cover is necessary to prevent defeat, as it is for two-hand devices with push buttons, since it is very difficult to push all 4 push buttons of the two Safeball™ with e.g. a hand and an elbow.

Highest level of safety
When used as a two-hand control device, a safety controller for two-hand devices must be used, like an appropriate Sentry safety relay or a Pluto programmable safety controller. The safety controller monitors that all four push buttons (i.e. on each side of both Safeball™) are pressed within 0.5 second, in order to detect e.g. a short circuit or fraud, like a rubber band around one device. Safeball™ is certified to comply with type III C according to EN 574+A1:2008.

JSTD25
The JSTD25 control stations are pre-built two-hand devices utilizing the good ergonomics of Safeball™. They can be used as fixed devices that are easy to install, or as mobile devices. All models are equipped with shields to protect the buttons from accidental operation, and also protect from damage if the device is dropped on the floor when used as mobile device. All versions meet EN 574 and EN ISO 13849-1.

Ordering information

Safeball™

2TLC010041F0201

Safeball™

2TLC172086F0201

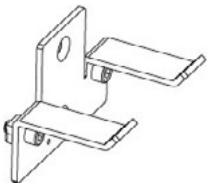
JSTD25F

2TLC172681F0201

JSTD25K

2TLC172194F0201

JSMC5



2TLC172195F0201

JSMC7

Safeball™ JSTD1

Types of switches	Cable length	Type	Order code
1 NO + 1 NC	2 m	JSTD1-A	2TLA020007R3000
	0.2 m	JSTD1-B	2TLA020007R3100
	10 m	JSTD1-C	2TLA020007R3200
2 NO	0.2 m	JSTD1-E	2TLA020007R3400

Two-hand control devices JSTD25

Extra feature	Connector male	Type	Order code
None	M12-5	JSTD25F	2TLA020007R6000
	M12-8	JSTD25H	2TLA020007R6300
Pre-mounted Smile 10 EK emergency stop button	M12-8	JSTD25K	2TLA020007R6900

Accessories

Description	Type	Order code
Mounting bracket for JSTD1 with orientation possibility (ball joint)	JSM C5	2TLA020007R0900
Suspension shelf for JSTD25F/H/K	JSM C7	2TLA020007R1200
Protection coat for Safeball	Safeball coat	2TLA020007R1900